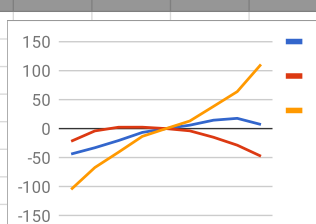
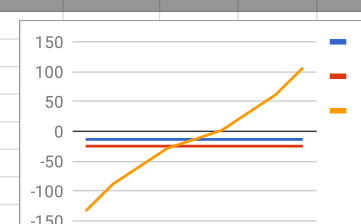
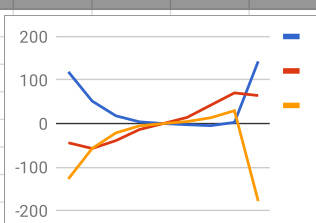
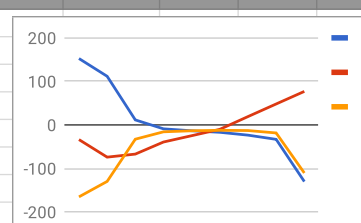
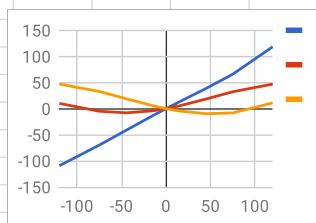
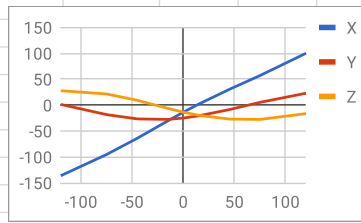
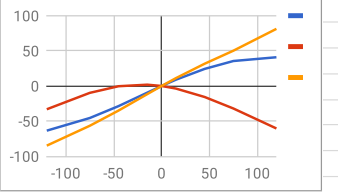
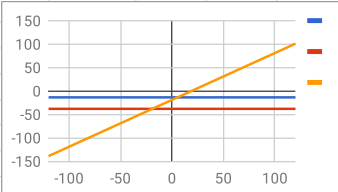
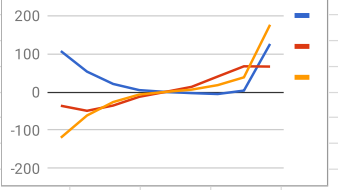
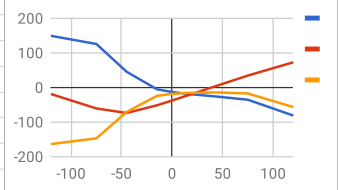
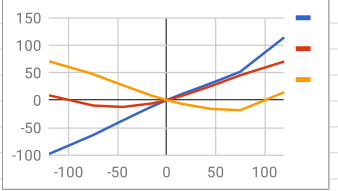
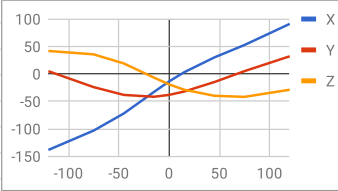


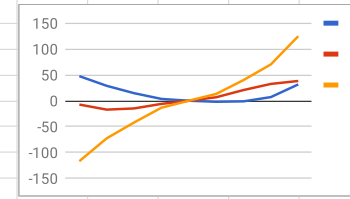
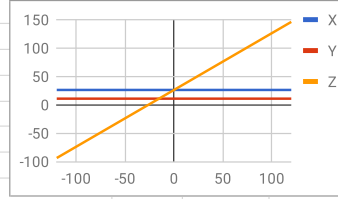
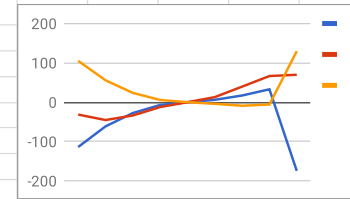
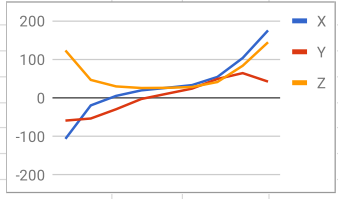
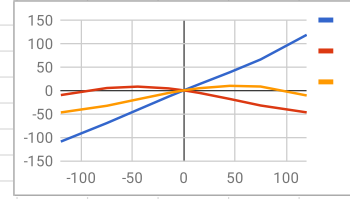
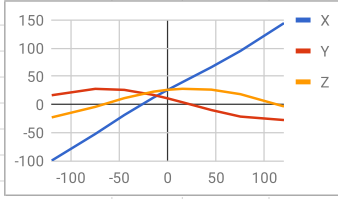
Angles	A1	0	0	0	A2	20	20	20										
<b>X Axis</b>																		
Before	X	Y	Z	After	X	Y	Z	Detach	X	Y	Z							
		-120	0	0	-136.062	1.51025	27.9534		-109.245	10.0602	47.1526							
		-75	0	0	-94.9464	-18.2225	21.6206		-69.7069	-4.96789	32.8711							
		-45	0	0	-63.6626	-26.4747	9.43501		-41.5294	-7.97856	19.1561							
		-15	0	0	-29.93	-27.3513	-6.19331		-13.4683	-4.18012	5.65012							
		0	0	0	-13.4678	-24.7708	-13.4678		0	0	0							
		15	0	0	2.11878	-20.4861	-19.5007		13.0491	5.36347	-4.54247							
		45	0	0	30.5743	-8.43892	-26.7874		38.6174	18.4041	-9.62959							
		75	0	0	57.2158	5.49867	-27.4884		65.8734	32.2956	-8.16274							
		120	0	0	100.22	23.1185	-16.2346		118.415	46.9999	10.9458							
<b>Y Axis</b>																		
Before	X	Y	Z	After	X	Y	Z											
		0	-120	0	152.497	-33.7262	-165.27		118.782	-44.2204	-127.163							
		0	-75	0	111.712	-74.0239	-129.797		51.6658	-57.2676	-57.3192							
		0	-45	0	11.4853	-67.0229	-32.8014		17.7775	-39.2551	-21.5506							
		0	-15	0	-9.00081	-39.2907	-15.857		3.8265	-13.6849	-5.30507							
		0	0	0	-13.4678	-24.7708	-13.4678		0	0	0							
		0	15	0	-16.9786	-10.1467	-12.4056		-2.63551	13.9582	4.52306							
		0	45	0	-23.5079	19.1548	-12.9361		-4.85599	42.2671	13.2879							
		0	75	0	-33.1595	48.1155	-18.4663		2.66508	70.3824	29.5866							
		0	120	0	-130.094	76.9604	-110.403		142.807	64.3316	-178.088							
<b>Z Axis</b>																		
Before	X	Y	Z	After	X	Y	Z											
		0	0	-120	-13.4678	-24.7708	-133.468		-43.8374	-21.8283	-104.771							
		0	0	-75	-13.4678	-24.7708	-88.4678		-32.987	-4.01139	-67.0524							
		0	0	-45	-13.4678	-24.7708	-58.4678		-20.5645	2.35946	-40.6091							
		0	0	-15	-13.4678	-24.7708	-28.4678		-6.59827	2.41435	-13.4012							
		0	0	0	-13.4678	-24.7708	-13.4678		0	0	0							
		0	0	15	-13.4678	-24.7708	1.53217		5.87231	-3.86118	13.0639							
		0	0	45	-13.4678	-24.7708	31.5322		14.4796	-14.9453	38.2717							
		0	0	75	-13.4678	-24.7708	61.5322		17.6547	-28.5865	63.709							
		0	0	120	-13.4678	-24.7708	106.532		7.0455	-47.5702	110.536							



Angles	A1	20	20	20	A2	30	30	30										
X Axis																		
Before	X	Y	Z	After	X	Y	Z	Detach	X	Y	Z							
	-120	0	0		-138.5	5.0123	41.8345		-98.0722	8.68852	70.723							
	-75	0	0		-103.255	-24.082	35.6114		-63.6521	-9.84052	47.3829							
	-45	0	0		-72.0798	-38.2562	19.0546		-37.2081	-12.4773	27.1934							
	-15	0	0		-32.8559	-41.6366	-6.72921		-11.5872	-6.06846	8.00897							
	0	0	0		-13.7507	-38.2504	-19.0678		7.08E-007	-5.20E-007	-1.06E-006							
	15	0	0		3.03594	-32.1139	-28.8002		10.7231	7.50065	-6.68774							
	45	0	0		29.9916	-14.8542	-39.8355		30.5642	25.4298	-15.9229							
	75	0	0		52.6617	5.02412	-41.8334		51.5602	45.3005	-18.4759							
	120	0	0		91.1306	32.1224	-28.7904		114.341	70.3193	14.2976							
Y Axis																		
Before	X	Y	Z	After	X	Y	Z											
	0	-120	0		148.788	-19.4653	-164.21		106.868	-36.2537	-119.842							
	0	-75	0		125.166	-61.3027	-147.705		53.0774	-49.4864	-61.7379							
	0	-45	0		44.7509	-74.2808	-71.2549		20.8249	-35.6984	-26.5618							
	0	-15	0		-5.82202	-52.1954	-24.7423		4.63988	-12.7962	-6.85706							
	0	0	0		-13.7507	-38.2504	-19.0678		7.08E-007	-5.20E-007	-1.06E-006							
	0	15	0		-19.0591	-23.9477	-16.303		-3.17507	13.2291	5.9782							
	0	45	0		-27.1586	4.99467	-14.9235		-5.57621	40.3011	17.7415							
	0	75	0		-36.0757	33.8278	-17.9889		3.47882	66.9848	38.1166							
	0	120	0		-81.7899	72.2386	-57.2463		125.558	66.2726	175.738							
Z Axis																		
Before	X	Y	Z	After	X	Y	Z											
	0	0	-120		-13.7507	-38.2504	-139.068		-63.5612	-33.1423	-84.8661							
	0	0	-75		-13.7507	-38.2504	-94.0678		-45.5529	-9.77144	-56.5717							
	0	0	-45		-13.7507	-38.2504	-64.0678		-28.6517	-0.36247	-34.9768							
	0	0	-15		-13.7507	-38.2504	-34.0678		-9.50724	1.84646	-11.623							
	0	0	0		-13.7507	-38.2504	-19.0678		7.08E-007	-5.20E-007	-1.06E-006							
	0	0	15		-13.7507	-38.2504	-4.06781		8.95775	-3.69266	11.1801							
	0	0	45		-13.7507	-38.2504	25.9322		24.2915	-15.6829	31.6739							
	0	0	75		-13.7507	-38.2504	55.9322		35.5126	-32.0278	50.1804							
	0	0	120		-13.7507	-38.2504	100.932		40.8678	-60.4628	81.2582							



Angles	A1	0	0	0	A2	-20	-20	-20									
X Axis																	
Before	X	Y	Z	After	X	Y	Z	Detach	X	Y	Z						
	-120	0	0		-99.7894	16.3208	-23.0594		-109.245	-10.0602	-47.1526						
	-75	0	0		-52.5093	27.6785	-4.34522		-69.7069	4.96789	-32.8711						
	-45	0	0		-18.8716	25.8378	11.1566		-41.5294	7.97857	-19.1561						
	-15	0	0		11.9681	16.8796	22.6643		-13.4683	4.18012	-5.65012						
	0	0	0		26.0334	10.6631	26.0334		1.18E-006	2.83E-007	1.45E-006						
	15	0	0		39.5122	3.84719	27.7464		13.0491	-5.36347	4.54257						
	45	0	0		66.2157	-10.0291	26.2692		38.6174	-18.4041	9.62959						
	75	0	0		95.0548	-21.6373	18.2023		65.8734	-32.2956	8.16274						
	120	0	0		144.46	-27.7781	-3.59094		118.415	-46.9999	-10.9458						
Y Axis																	
Before	X	Y	Z	After	X	Y	Z										
	0	-120	0		-106.392	-59.0077	123.109		-113.865	-31.4757	105.015						
	0	-75	0		-19.581	-53.6145	46.6424		-61.4901	-45.3607	55.6262						
	0	-45	0		5.12742	-29.5743	29.731		-27.5304	-33.7451	23.6647						
	0	-15	0		19.5027	-2.85533	25.5852		-7.10665	-12.3255	5.61407						
	0	0	0		26.0334	10.6631	26.0334		1.18E-006	2.83E-007	1.45E-006						
	0	15	0		33.1782	24.0336	28.181		6.02971	12.8801	-4.16451						
	0	45	0		54.2938	49.0454	41.1503		17.014	39.5463	-9.01007						
	0	75	0		103.563	64.2666	83.4119		32.76	66.4961	-5.89274						
	0	120	0		175.144	42.2373	144.368		-174.557	69.7192	129.601						
Z Axis																	
Before	X	Y	Z	After	X	Y	Z										
	0	0	-120		26.0334	10.6631	-93.9666		47.5314	-7.37992	-116.897						
	0	0	-75		26.0334	10.6631	-48.9666		28.8534	-17.1887	-72.6936						
	0	0	-45		26.0334	10.6631	-18.9666		14.6263	-14.8999	-42.0906						
	0	0	-15		26.0334	10.6631	11.0334		3.50945	-6.08857	-13.4487						
	0	0	0		26.0334	10.6631	26.0334		1.18E-006	2.83E-007	1.45E-006						
	0	0	15		26.0334	10.6631	41.0335		-2.01464	6.73056	13.1435						
	0	0	45		26.0334	10.6631	71.0335		-1.18107	20.6613	39.9657						
	0	0	75		26.0334	10.6631	101.033		7.05536	32.5286	70.3013						
	0	0	120		26.0334	10.6631	146.033		31.545	38.215	124.821						



Angles	A1	0	0	0	A2	-20	-20	-20										
XY																		
Before	X	Y	Z	After	X	Y	Z	Detach	X	Y	Z							
	-120	-120	0		27.2449	-64.8539	-117.795		87.1485	-58.4713	164.786							
	-75	-75	0		-46.3359	-47.1141	-5.65808		-87.4044	-64.1828	5.50935							
	-45	-45	0		-27.1637	-18.4342	10.5777		-53.9638	-32.8343	-1.12671							
	-15	-15	0		6.23661	2.97642	21.668		-19.2332	-8.80461	-0.570092							
	0	0	0		26.0334	10.6631	26.0334		1.18E-006	2.83E-007	1.45E-006							
	15	15	0		46.753	17.0588	29.0706		19.9783	7.03908	-0.201239							
	45	45	0		87.4188	30.0827	30.243		58.9883	19.0877	-5.40661							
	75	75	0		122.583	49.2443	26.4086		90.4405	34.21	-19.0459							
	120	120	0		18.3436	86.1505	-124.371		92.5336	61.1853	-74.6919							
XZ																		
Before	X	Y	Z	After	X	Y	Z											
	-120	0	-120		-99.7894	16.3208	-143.059		-70.5151	18.9728	-157.565							
	-75	0	-75		-52.5093	27.6785	-79.3452		-36.4	4.27042	-98.3517							
	-45	0	-45		-18.8716	25.8378	-33.8434		-23.2589	-1.82953	-58.3452							
	-15	0	-15		11.968	16.8796	7.6643		-9.3946	-1.54419	-18.8182							
	0	0	0		26.0334	10.6631	26.0334		1.18E-006	2.83E-007	1.45E-006							
	15	0	15		39.5122	3.84719	43.7465		11.5862	1.50714	17.8538							
	45	0	45		66.2157	-10.0291	71.2692		40.9119	2.16582	49.4812							
	75	0	75		95.0548	-21.6373	93.2023		76.1772	-0.547566	73.3674							
	120	0	120		144.45	-27.7781	116.409		135.044	-1.27538	95.2752							
YZ																		
Before	X	Y	Z	After	X	Y	Z											
	0	-120	-120		-106.392	-59.0077	3.10889		-168.871	-67.4938	36.5643							
	0	-75	-75		-19.581	-53.6145	-28.3576		-56.7742	-78.5138	-16.9566							
	0	-45	-45		5.12742	-29.5743	-15.269		-16.202	-52.7868	-24.4023							
	0	-15	-15		19.5027	-2.85533	10.5852		-4.06849	-18.7115	-8.46221							
	0	0	0		26.0334	10.6631	26.0334		1.18E-006	2.83E-007	1.45E-006							
	0	15	15		33.1782	24.0336	43.181		3.39607	19.4337	8.36329							
	0	45	45		54.2938	49.0454	86.1503		8.58425	59.544	24.6529							
	0	75	75		103.563	64.2666	158.412		-163.256	80.0216	-134.252							
	0	120	120		175.144	42.2373	-95.6316		-161.131	22.4339	-106.18							

